

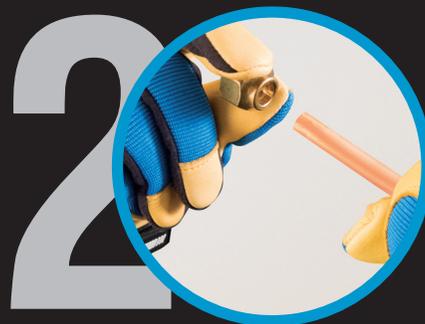
Product No.
87001

CONTENTS:
5 Flare Bits

OPERATING INSTRUCTIONS



1 Choose bit size & attach it to the chuck or coupler. Fasten it well. Set power tool to MAX speed & torque if it is adjustable.



2 Check the refrigerant line end & ensure it is properly cut & cleaned. Put the flare nut on the refrigerant line & hold the line firmly.

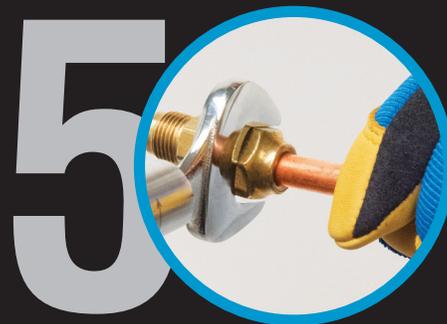


Works With
2,000RPM+
Drills & Drivers

3 With power tool at MAX speed push bit into the refrigerant line. Keep bit centered & push until the stopper bottoms out, then remove bit from line.



4 CAUTION: THE LINE & BIT ARE HOT after flaring! Do not touch them until they have cooled. Inspect & clean flare if needed.



5 Thread the flare nut onto the male fitting and tighten using correct tools to equipment manufacturer torque specifications.

Stopper: Ensures a consistent length of the flared surface. Color coded for Quick Size ID.

Tip: Guides the flaring bit into the tube & forms a standard 45° flare.



Standard 1/4" Hex Shank: Fits directly into most power tools without an adapter.



NOTICE: Failure to read and comply with all warnings, cautions and instructions prior to using the PRO-Fit™ Flaring tool may cause personal injury and/or property damage and void the warranty.